

## Servicing valve gear

### Cylinder head tightening method

→ Tightening sequence:  
Tighten cylinder head bolts in two stages.

- 1st Stage, 60 Nm
- 2nd Stage 180°(1/2 turn) turn further with fixed wrench (2 x 90°further turns are permitted).

**Note:**

- ◆ Retightening of cylinder head bolts after repair or during control service is not necessary.

