

## Removing and installing front bumper

### Removing

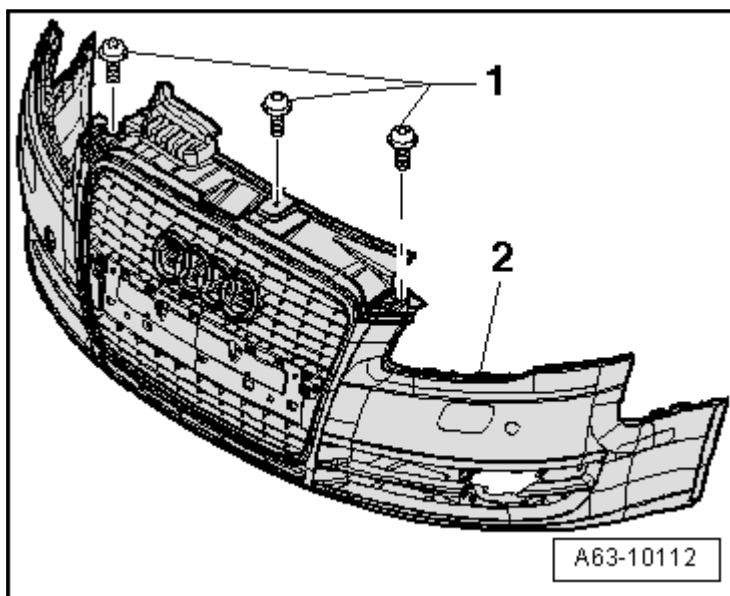
- Screw out bolts -1- from top of bumper cover -2-.

#### RS 4 only

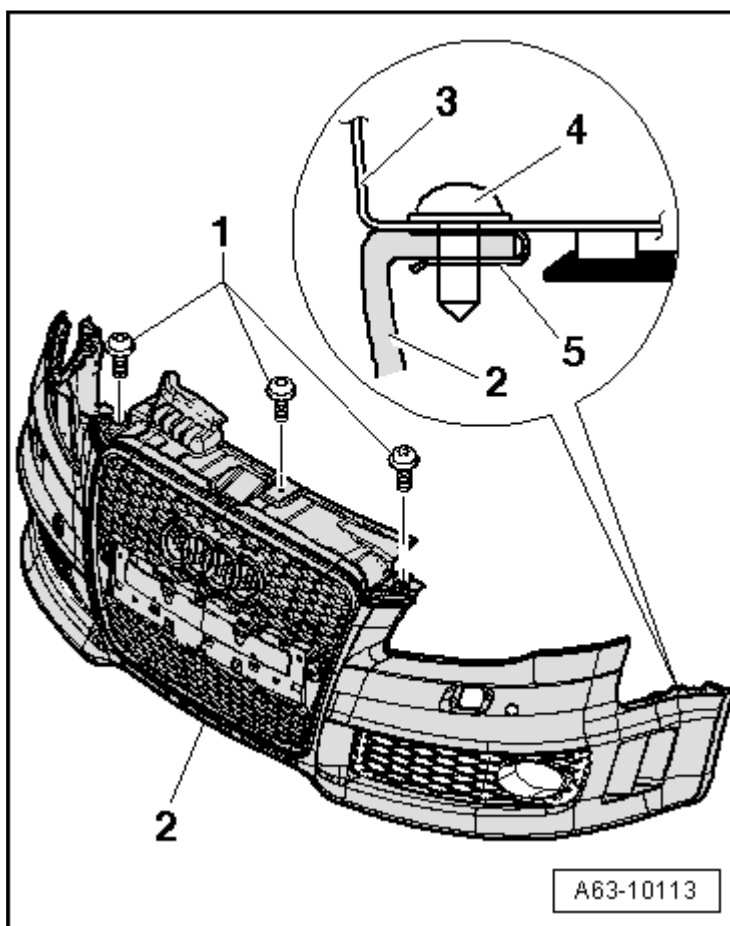
- Screw out bolts -1- from top of bumper cover -2-.
- Screw out bolt -4- on inside of wing -3-.

#### **Note**

*Bolt is only accessible after folding back wheel housing liner.*



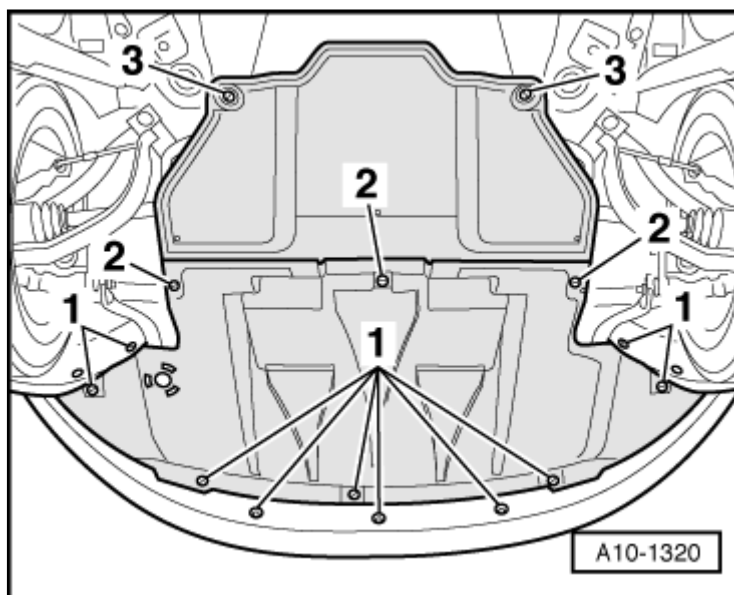
- Speed nut -5- attached to bumper cover



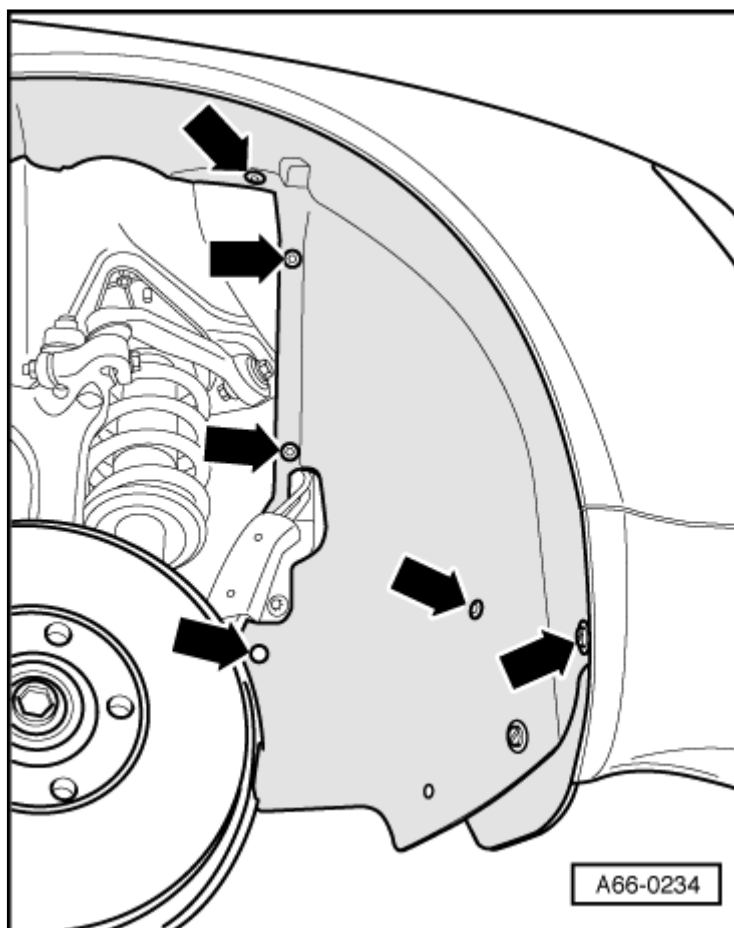
- Unfasten bolts/quick-release fasteners -1- and -2-. Leave rear noise insulation -quick-release fasteners 3- in position.

#### **Note**

*For greater clarity, the wheels have been removed in the illustrations.*



- Unfasten left and right wheel housing liners in front area -arrows-.



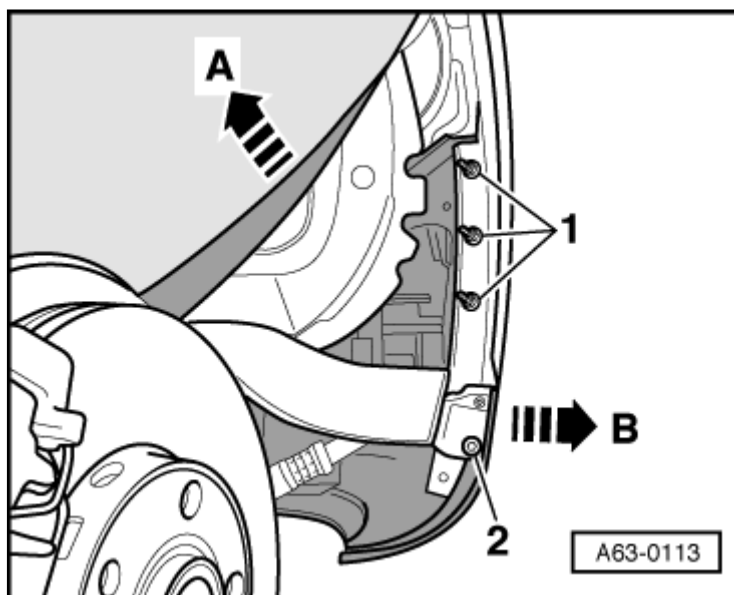
- Fold back wheel housing liner -arrow A-.
- Unscrew bolt -2- and nuts -1-.

**Note**

On RS4 models, a screw connection on the inside of the wing also has to be unfastened → *Anchor*.

- Unclip bumper side section from fastener - arrow B-.

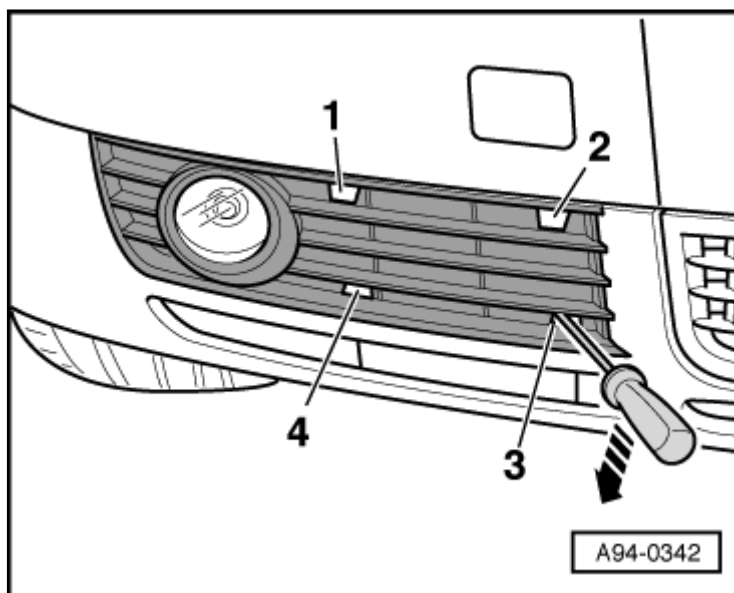
- Repeat procedure on opposite side of vehicle.



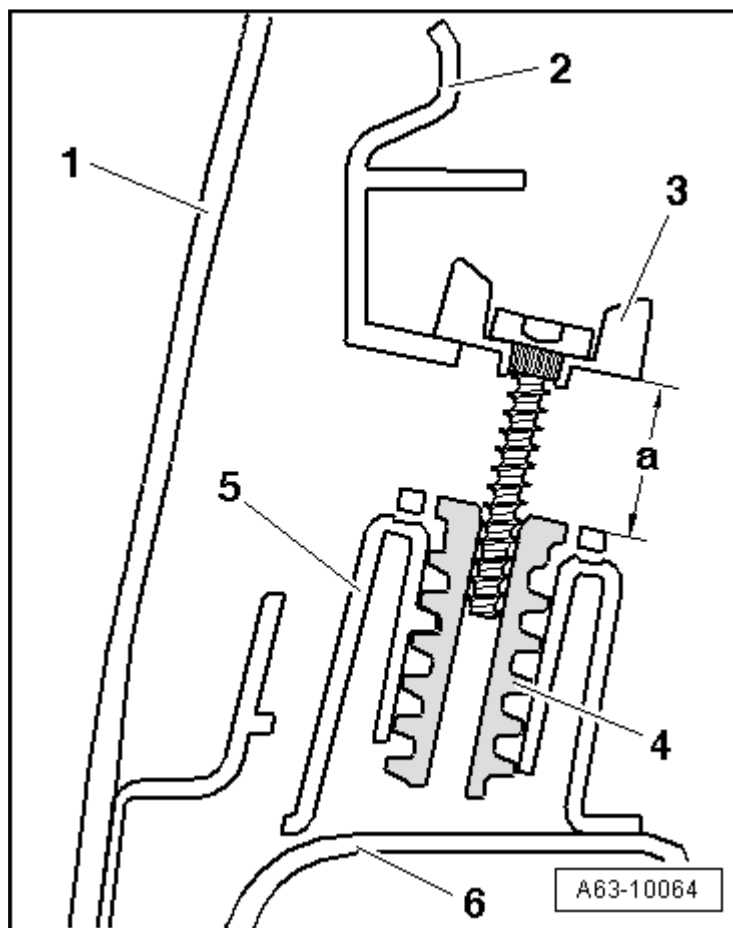
- Release retaining hooks -1...4- using a screwdriver -arrow- and detach air inlet grille (left and right) in bottom section of bumper.

For vehicles as of vehicle ident no. 400 001

- Slacken off adjusting screw -3- at support -5-.



- This causes the support bracket -4- to move into the support -5- and the bumper cover -1- is released.



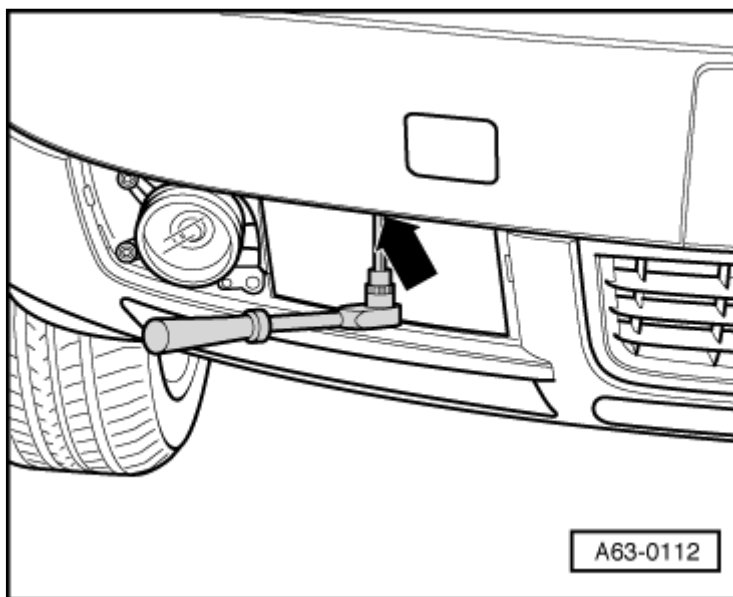
- Slacken off bumper retaining bolts on left and right by approx. 15 turns -arrow-.



**Note**

*On vehicles as of vehicle ident no. 400 001, the retaining bolts must be completely unscrewed*

- Pull bumper slightly forwards.



- If fitted, disconnect hose -1- to headlight washer system and collect washer fluid in a clean container for re-use.
- Unplug bumper connector(s) -2-.

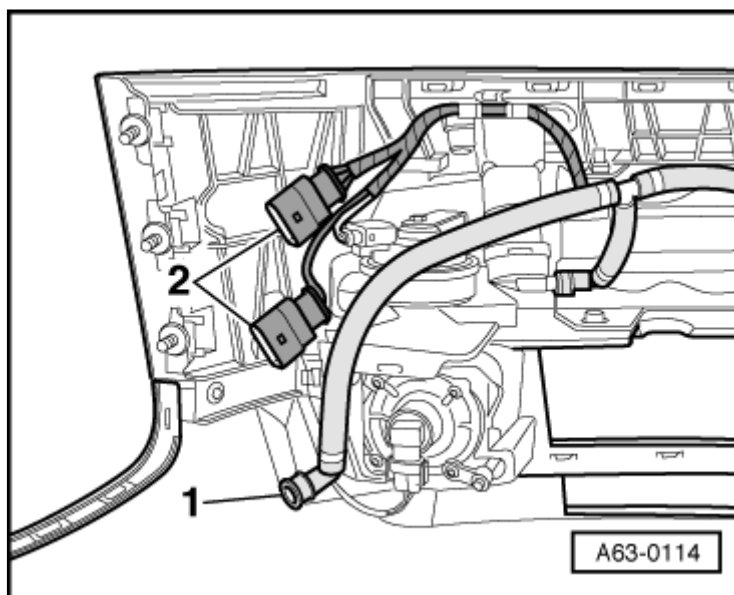
**Installing**

Install in reverse order, paying attention to the following:

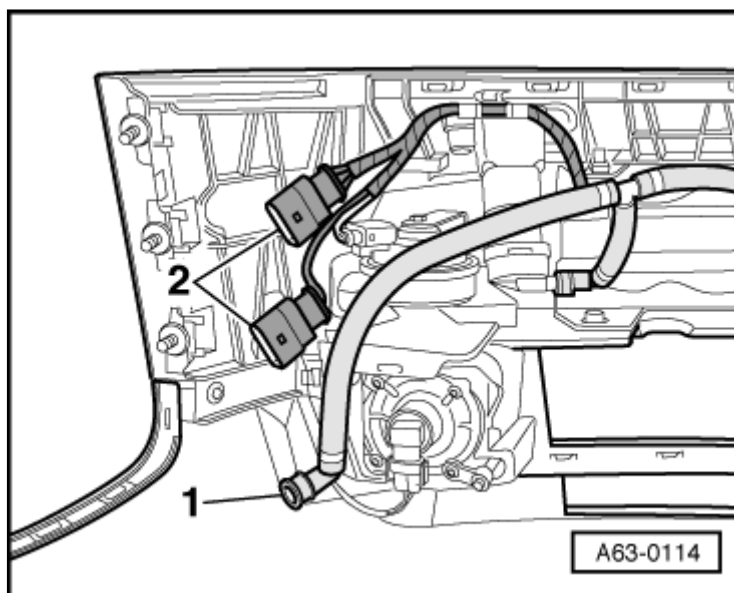


**Note**

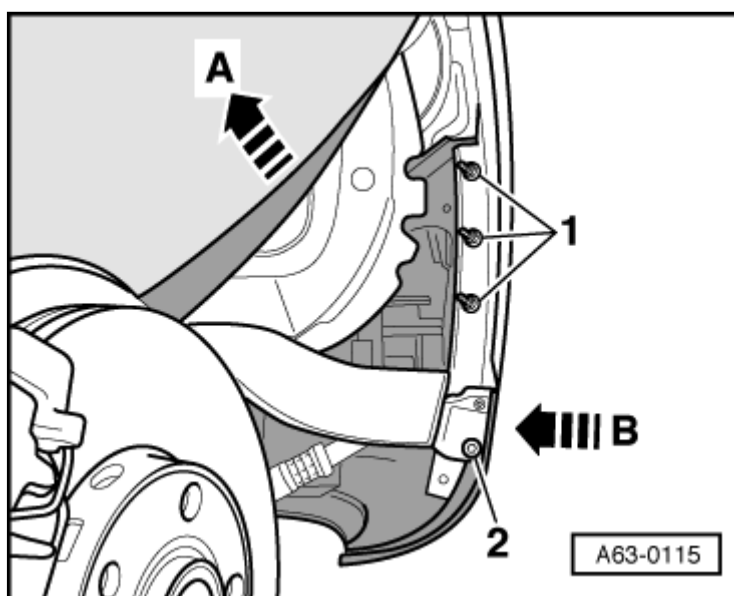
Before installing bumper, check that studs are fitted in bumper side sections and expanding clips and grommets in wings.



- Slide bumper onto impact absorbers and re-connect hose -1- of headlight washer system, as well as plugging connectors -2- back in.
- Slide bumper into installation position. Ensure that the studs in the bumper side sections engage in the holes in the wing.



- Fold back wheel housing liner -arrow A-.
- Engage bumper side section in fastener -arrow B-.
- Tighten nuts -1- (4 Nm) and bolt -2- (1 Nm).
- Repeat procedure on opposite side of vehicle.



- Tighten bumper retaining bolts on left and right -arrow- (23 Nm).

- Install air inlet grille (left and right) in bumper.

Perform further installation operations in reverse order of removal.

