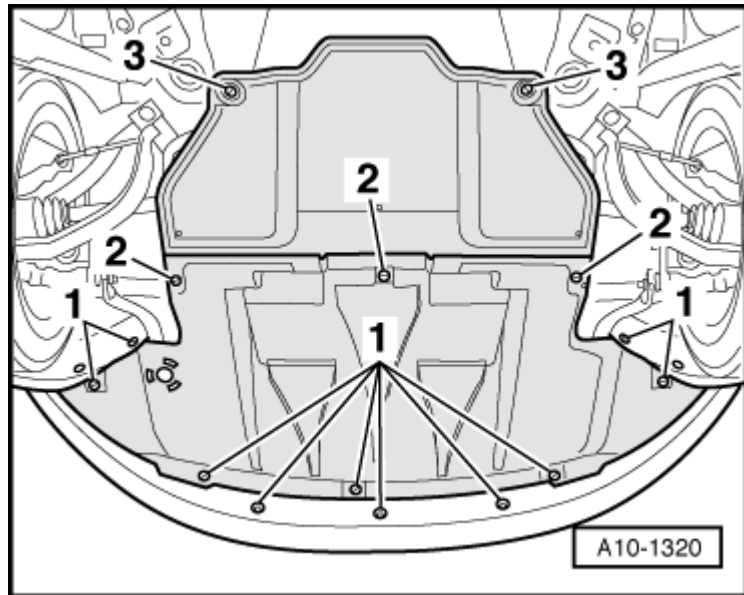


Front bumper

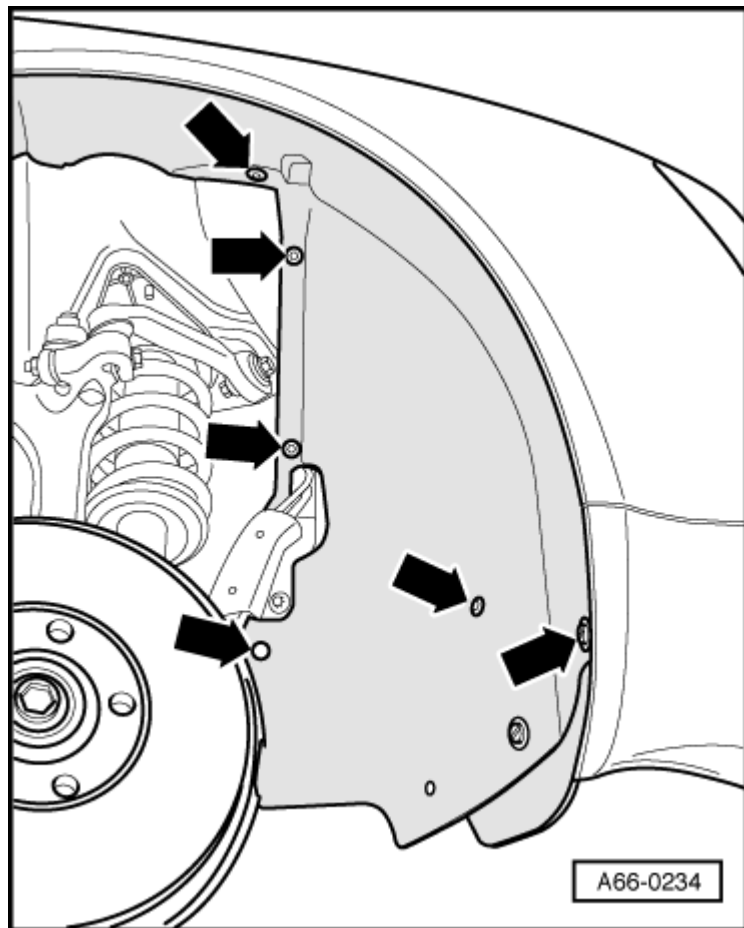
Removing and installing front bumper

Removing

- To facilitate work, remove entire front noise insulation.
- → To do so, unfasten bolts/quick-release fasteners -1- and -2-. Leave rear noise insulation -quick-release fasteners 3- in position.

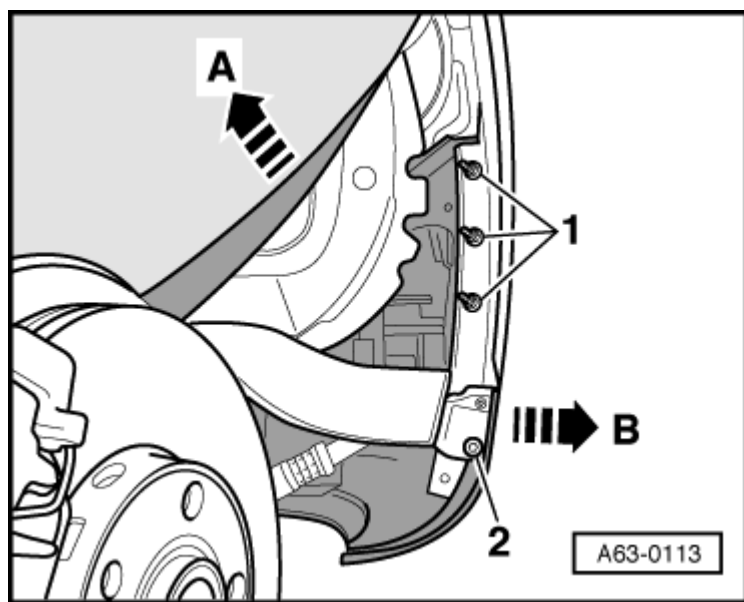


- Remove front left and right wheels.
- → Unfasten front area of left and right wheel housing liners -arrows-.

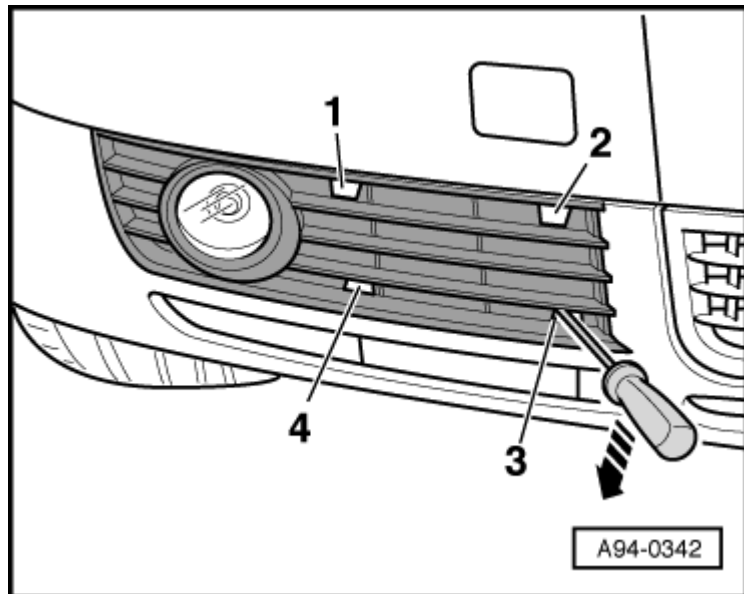


- → Fold back wheel housing liner - arrow A-.
- Unscrew bolt -2- and nuts -1-.
- Unclip side section of bumper from retainer -arrow B-.
- Repeat procedure on other side of

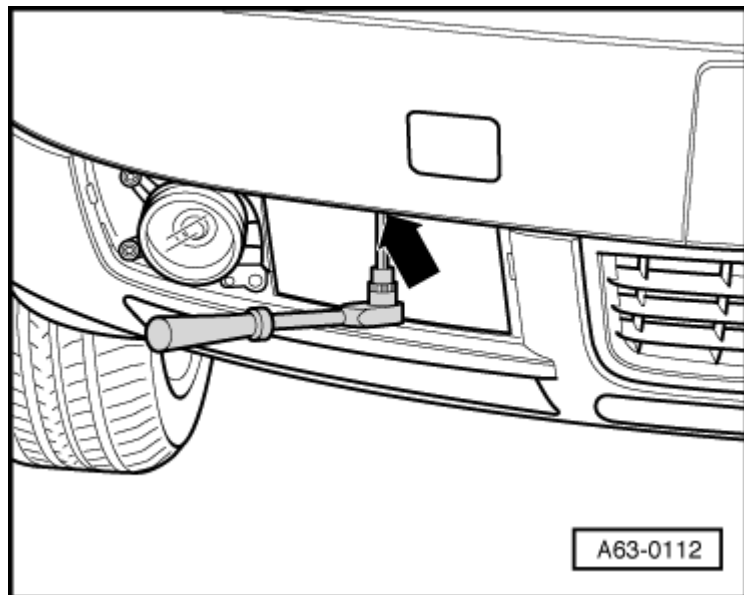
vehicle.



- → Release fasteners -1...4- by applying screwdriver -arrow- and pull off air inlet grille on left and right in lower section of bumper.

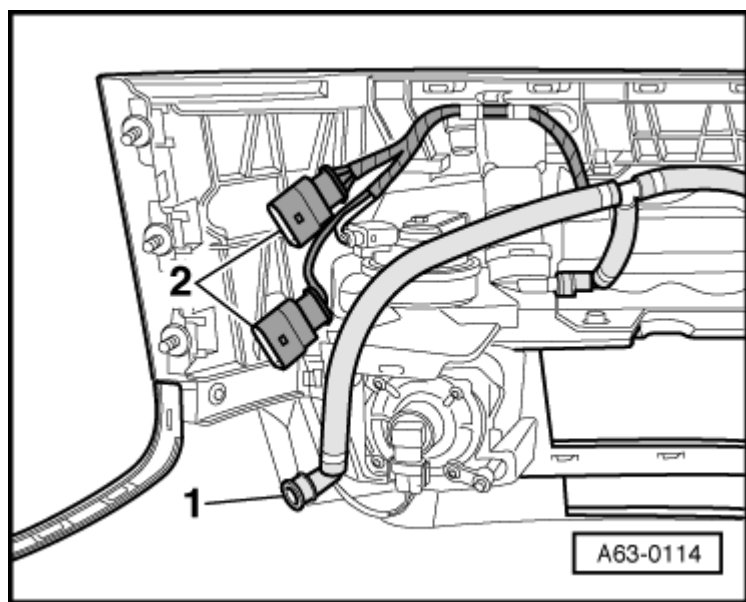


- → Slacken off bumper retaining bolts on left and right by approx. 15 turns -arrow-.



- Pull bumper forwards slightly.

- → If fitted, disconnect headlight washer system hose -1- and collect washer fluid in a clean container for re-use.
- Unplug connector(s) -2- to bumper.



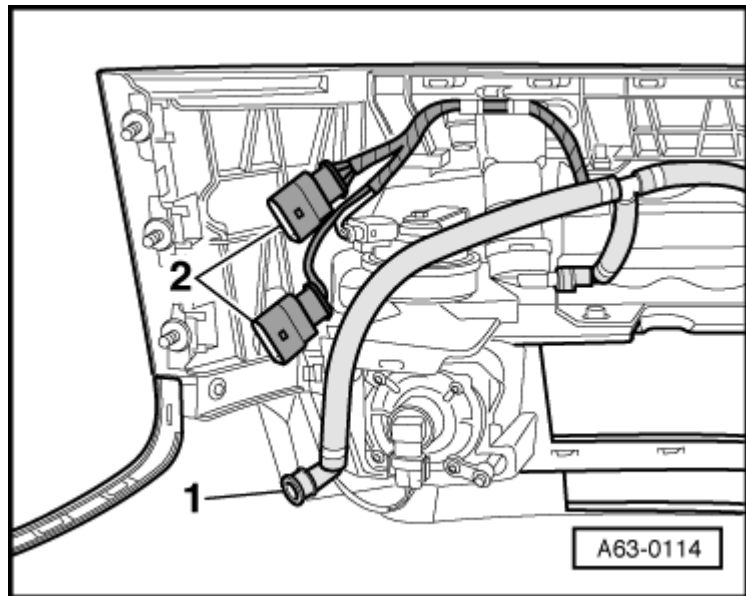
Installing

Install in reverse order, paying attention to the following:

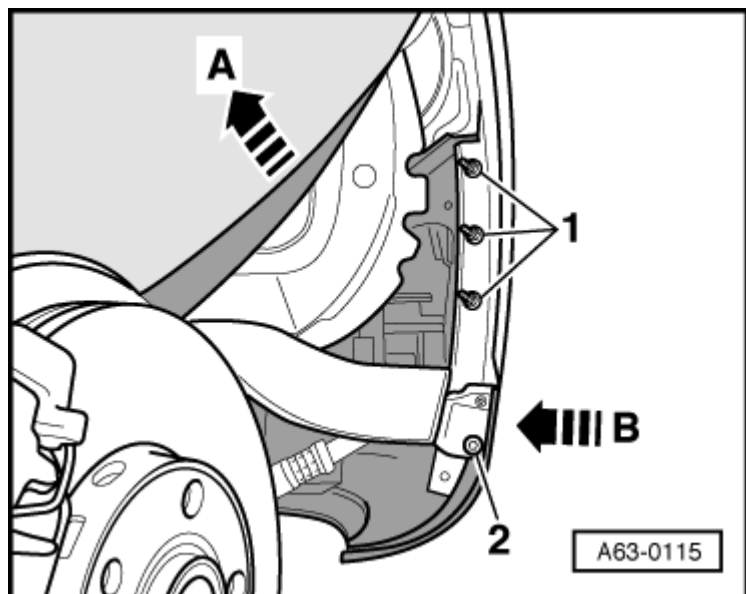
Note:

Before installing bumper, check that studs have been fitted at side sections of bumper, as well as expanding clips and grommets in wings.

- → Slide bumper onto impact absorbers and re-connect headlight washer system hose -1- as well as connectors -2-.
- Slide bumper into installation position. Make sure studs in side sections of bumper engage in holes at wings.



- → Fold back wheel housing liner - arrow A-
- Engage side section of bumper in retainer -arrow B-
- Tighten nuts -1- (4 Nm) and bolt -2- (1 Nm).
- Repeat procedure on other side of vehicle.



- → Tighten bumper retaining bolts on left and right -arrow- (23 Nm).
- Fit air inlet grille on left and right in bumper.

Perform remaining installation operations in reverse order of removal.

