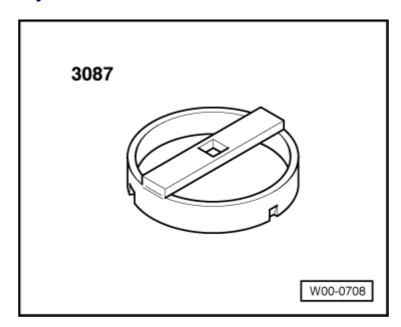
Fuel supply system - four-wheel drive Removing and installing fuel delivery unit

Special tools and workshop equipment required

☐ Fuel gauge sender wrench 3087



☐ Fuel pump wrench 3307

Removing

Heed safety precautions=> Page 20-1.

Observe rules for cleanliness => Page $\underline{20}$ - $\underline{4}$.

 When removing fuel delivery unit, fuel tank must not be more than 1/4 full. Drain fuel tank if necessary.
Procedure => Page 20-70.

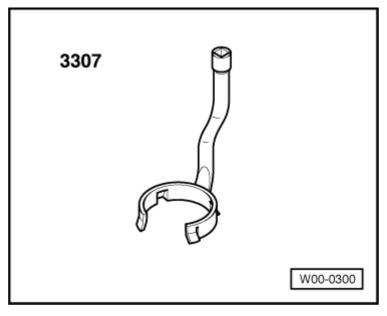
Attention:

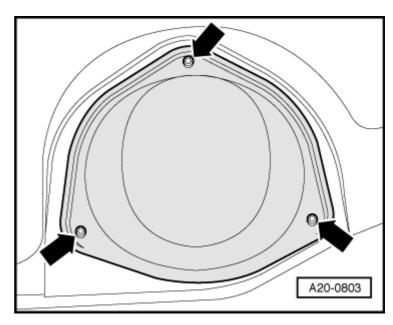
Heed appropriate instructions for battery disconnection. => Electrical system; Repair Group 27

- Disconnect battery earth strap with ignition switched off.
- Briefly open fuel tank cap and close again.
- Remove rear seat bench.

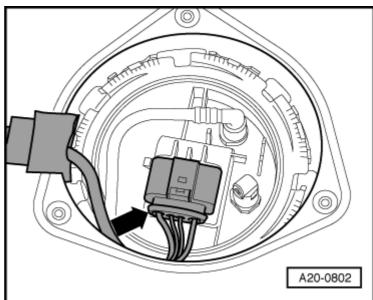
=> General body repairs, Interior; Repair Group 72

- \rightarrow Unscrew cover for right sealing flange -arrows-.





 - → Carefully release 4-pin connector -arrow- (right side of vehicle) and unplug.



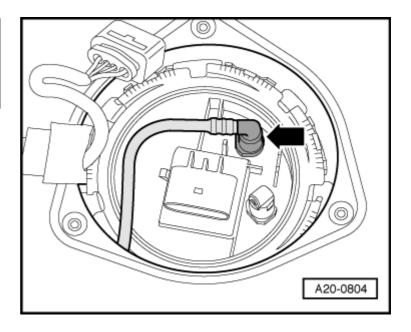
Attention:

Fuel system is pressurised. Wrap cloth around joint before opening system. Then dissipate pressure by carefully unfastening joint.

 → Detach fuel supply pipe -arrowfrom sealing flange (right side of vehicle).

Vehicles with auxiliary heater:

 Additionally disconnect fuel supply pipe to auxiliary heater.

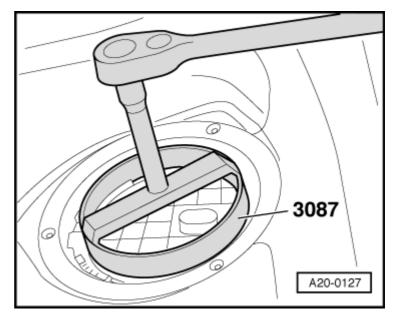


All models:

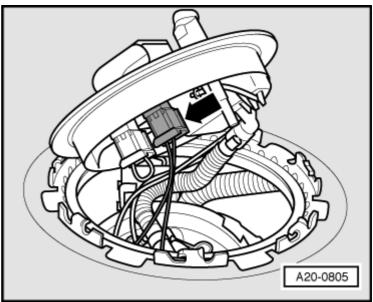
Attention:

Fuel tank must not be more than 1/4 full when opening sealing flange, as otherwise large quantities of fuel would escape.

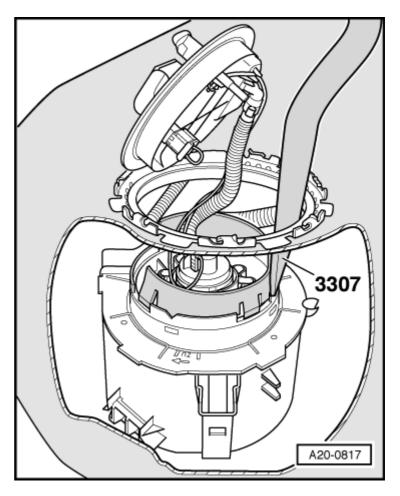
- → Use fuel gauge sender wrench 3087 to unscrew locking ring.
- Detach sealing flange and sealing ring from fuel tank opening.



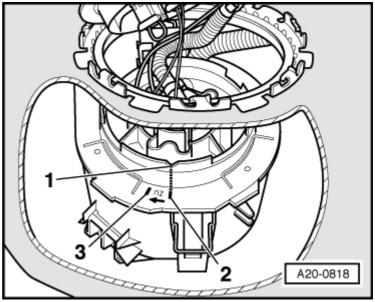
 $\mbox{-} \rightarrow \mbox{Unplug connector -arrow- to fuel}$ gauge on inside of sealing flange.



 - → Insert fuel pump wrench 3307 through fuel tank opening and apply at fuel delivery unit.



- Turn fuel delivery unit anti-clockwise by approx. 15° as far as stop.
 - → Notch -1- is then in front of mark -2- (bayonet lock)
- Take out fuel delivery unit.

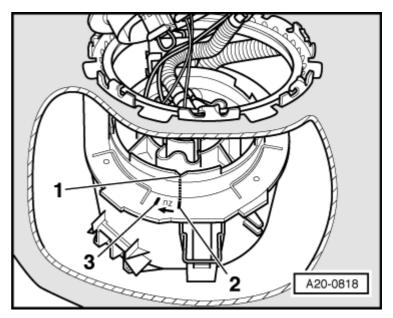


Installing

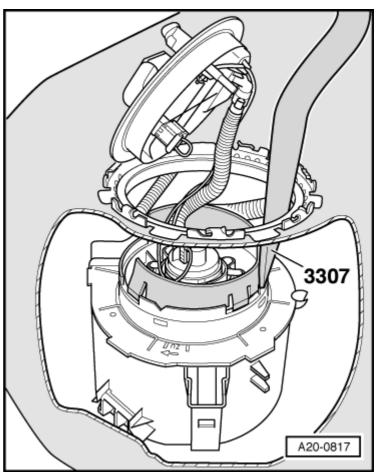
Install in reverse order, paying attention to the following:

- → Insert fuel delivery unit in baffle housing in fuel tank such that notch -1- at fuel delivery unit coincides with mark -2- at baffle housing.
 - Fuel delivery unit can be

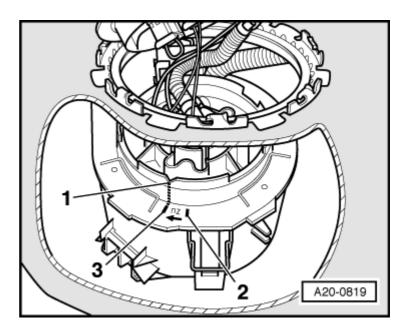
pressed down to a noticeable extent



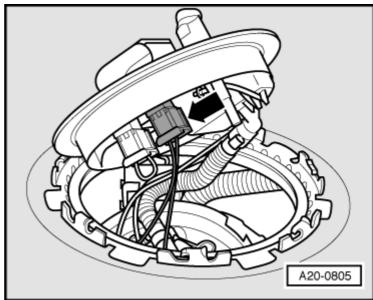
 - → Insert fuel pump wrench 3307 through fuel tank opening and apply at fuel delivery unit.



- Turn fuel delivery unit clockwise by approx. 15° as far as stop.
 - → Notch -1- is then in front of mark -3- (bayonet lock)



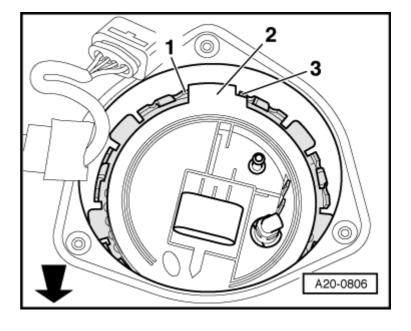
- $\mbox{-} \rightarrow \mbox{Plug}$ in connector -arrow- for fuel gauge on inside of sealing flange.
- Insert new dry sealing flange gasket in fuel tank opening.



- → Heed installation position of sealing flange.
 - Lug -2- at sealing flange must be located between tabs -1and -3- at fuel tank

Note:

Arrow faces in direction of travel.



– \rightarrow Tighten locking ring to 145 Nm.

 Heed appropriate instructions for work to be performed following battery connection.

=> Electrical system; Repair Group 27

Tightening torques

Component	Nm
Locking ring for fuel delivery unit	145
Battery terminal to battery post	6

